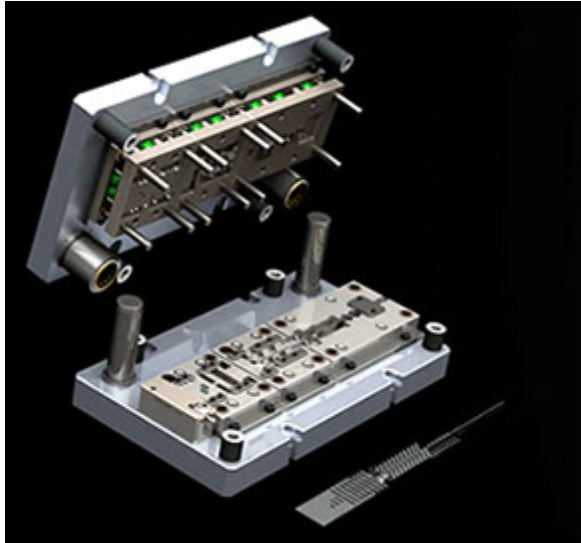


# GSI GERHART STAMPING INC.

Providing Quality Stamping Solutions Since 1963 (818) 845-6459



At Gerhart Stamping, Inc we specialize in the custom detailed design and manufacturing of high speed progressive dies. Our Engineering team provides complete design services from concept through production. We assist in customer part development to produce tooling to your exact standards and tolerances.

The Design stage is a critical phase in your metal stamping process. The proper design is essential for not only manufacturing your part, but also maintaining the die economically for the duration of your project. We utilize 3D CAD tooling designs while still being able to work with companies that prefer 2D formats. All Gerhart

Stamping Dies are created in carbide and steel by employing our advanced grinding techniques and Wire EDM services. This unique combination beginning from initial tooling concept, through final assembly, transforms into a precision die capable of very high-run production quantities from either a single or multi-out progressive tool. Gerhart Stamping, Inc is an ISO 9001 Certified Company. For more information about our Custom Design and Manufacturing of Progressive Die capability, please see table.

## General Capabilities

Custom Manufacturing  
 CAD Modeling (2-D, 3-D)  
 Engineering  
 Die Design  
 Die Layout  
 Die Building

Die Assembly  
 Engineering Support  
 Prototype Assistance  
 Material Selection Assistance  
 Cost Reduction Assistance

## Die Types

Custom Progressive  
 High Speed  
 Conventional  
 3 Plate  
 Multi-Cavity  
 Multi-Station  
 Progressive Strip  
 Progressive Bandolier

Module Dies  
 Forming Dies  
 Coining Dies  
 Blanking Dies  
 Secondary Dies  
 Single Out Dies  
 Multi-Out Dies

<b>Tooling Materials</b>	Micrograin Carbide EDM Grade Carbide A-2 Tool Steel D-2 Tool Steel CPM 3V (Powder Metal) CPM 10V (Powder Metal)	M-2 (High Speed Steel) M-4 (High Speed Steel) 6061 (Aluminum) 7075 (Aircraft Aluminum) and many more.....
<b>Industry Focus</b>	Automotive Consumer Electronics Computer Military Appliance	Medical Aerospace Telecommunications Industrial and many more.....
<b>Intended Applications</b>	Connectivity Connectors Contacts Switches Relays	Clips Springs Buttons Edgecards and many more....
<b>Production Volume</b>	Short Production Large Production High Volume	
<b>Industry Standards</b>	ISO 9001 QMI-SAI Global ANAB RoHS DFARS	REACH ASTM MIL-SPEC Dodd-Frank (Conflict Materials Act)
<b>File Formats</b>	AutoCAD (DWG) Solid Works DXF IGES PDF7	JPG GIF BMP Unigraphics (PRT)

